Material Safety Data Sheet



Nonflammable Gas Mixture (Gold Gas- Shielding Gases- Gold Gas SteelMIX3):

Argon / Carbon Dioxide / Oxygen

Section 1. Chemical product and company identification

Product name : Nonflammable Gas Mixture (Gold Gas- Shielding Gases- Gold Gas SteelMIX3):

Argon / Carbon Dioxide / Oxygen

Supplier : AIRGAS INC., on behalf of its subsidiaries

259 North Radnor-Chester Road

Suite 100

Radnor, PA 19087-5283

1-610-687-5253

Product use : Synthetic/Analytical chemistry.

MSDS # : 002009 Date of : 8/30/2012.

Preparation/Revision

<u>In case of emergency</u> : 1-866-734-3438

Section 2. Hazards identification

Physical state : Gas.

Emergency overview : WARNING!

MAY CAUSE RESPIRATORY TRACT, EYE AND SKIN IRRITATION.

CONTAINS MATERIAL THAT MAY CAUSE TARGET ORGAN DAMAGE, BASED ON

ANIMAL DATA.

CONTENTS UNDER PRESSURE.

Do not puncture or incinerate container. Avoid contact with eyes, skin and clothing. Contains material that may cause target organ damage, based on animal data. Wash thoroughly after handling. Keep container closed. Avoid breathing gas. Use with

adequate ventilation.

Contact with rapidly expanding gases can cause frostbite.

Target organs: Contains material which may cause damage to the following organs: lungs.

Routes of entry : Inhalation Dermal Eyes

Potential acute health effects

Eyes : Moderately irritating to eyes. Contact with rapidly expanding gas may cause burns or

frostbite.

Skin: Moderately irritating to the skin. Contact with rapidly expanding gas may cause burns or

frostbite.

Inhalation : Moderately irritating to the respiratory system.

Ingestion : Ingestion is not a normal route of exposure for gases

Potential chronic health effects

Chronic effects : Contains material that may cause target organ damage, based on animal data.

Target organs: Contains material which may cause damage to the following organs: lungs.

Medical conditions aggravated by over-exposure

: Pre-existing disorders involving any target organs mentioned in this MSDS as being at

risk may be aggravated by over-exposure to this product.

See toxicological information (Section 11)

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Section 3. Composition, Information on Ingredients

 Name
 CAS number
 % Volume

 Argon
 7440-37-1
 1 - 99

 Carbon Dioxide
 124-38-9
 0.5 - 99

Exposure limits

Oxygen Depletion [Asphyxiant] ACGIH TLV (United States, 2/2010).

STEL: 54000 mg/m³ 15 minute(s). STEL: 30000 ppm 15 minute(s). TWA: 9000 mg/m³ 8 hour(s). TWA: 5000 ppm 8 hour(s).

NIOSH REL (United States, 6/2009).
STEL: 54000 mg/m³ 15 minute(s).
STEL: 30000 ppm 15 minute(s).
TWA: 9000 mg/m³ 10 hour(s).
TWA: 5000 ppm 10 hour(s).
OSHA PEL (United States, 6/2010).

TWA: 9000 mg/m³ 8 hour(s). TWA: 5000 ppm 8 hour(s).

OSHA PEL 1989 (United States, 3/1989).

STEL: 54000 mg/m³ 15 minute(s). STEL: 30000 ppm 15 minute(s). TWA: 18000 mg/m³ 8 hour(s). TWA: 10000 ppm 8 hour(s).

Oxygen 7782-44-7 1 - 19.5

Section 4. First aid measures

No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Eye contact

: Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.

Skin contact

: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

Frostbite

: Try to warm up the frozen tissues and seek medical attention.

Inhalation

Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

Ingestion

: As this product is a gas, refer to the inhalation section.

Section 5. Fire-fighting measures

Flammability of the product

Non-flammable.

Products of combustion

Decomposition products may include the following materials:

carbon dioxide carbon monoxide

Fire-fighting media and instructions

Use an extinguishing agent suitable for the surrounding fire.

Apply water from a safe distance to cool container and protect surrounding area. If involved in fire, shut off flow immediately if it can be done without risk.

Contains gas under pressure. In a fire or if heated, a pressure increase will occur and the container may burst or explode.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions

: Immediately contact emergency personnel. Keep unnecessary personnel away. Use suitable protective equipment (section 8). Shut off gas supply if this can be done safely. Isolate area until gas has dispersed.

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Methods for cleaning up

: Immediately contact emergency personnel. Stop leak if without risk. Note: see section 1 for emergency contact information and section 13 for waste disposal.

Section 7. Handling and storage

Handling

Wash thoroughly after handling. High pressure gas. Do not puncture or incinerate container. Use equipment rated for cylinder pressure. Close valve after each use and when empty. Keep container closed. Avoid contact with skin and clothing. Use with adequate ventilation. Avoid contact with eyes. Protect cylinders from physical damage; do not drag, roll, slide, or drop. Use a suitable hand truck for cylinder movement.

Storage

Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Cylinder temperatures should not exceed 52 °C (125 °F).

Section 8. Exposure controls/personal protection

Engineering controls

Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Personal protection

Eyes

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

The applicable standards are (US) 29 CFR 1910.134 and (Canada) Z94.4-93

Personal protection in case of a large spill

: Self-contained breathing apparatus (SCBA) should be used to avoid inhalation of the product. Full chemical-resistant suit and self-contained breathing apparatus should be worn only by trained and authorized persons.

Product name

argon

Carbon dioxide

Oxygen Depletion [Asphyxiant]

ACGIH TLV (United States, 2/2010).

STEL: 54000 mg/m3 15 minute(s).

STEL: 30000 ppm 15 minute(s).

TWA: 9000 mg/m3 8 hour(s).

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STEL: 30000 ppm 15 minute(s). TWA: 18000 mg/m³ 8 hour(s). TWA: 10000 ppm 8 hour(s).

oxygen

Consult local authorities for acceptable exposure limits.

Section 9. Physical and chemical properties

Melting/freezing point : -189.2°C (-308.6°F) This is based on data for the following ingredient: argon. Weighted

average: -194.01°C (-317.2°F)

Critical temperature : Lowest known value: -122.4°C (-188.3°F) (argon).

Vapor density : Highest known value: 1.66 (Air = 1) (argon). Weighted average: 1.54 (Air = 1)

Gas Density (lb/ft 3) : Weighted average: 0.11

Section 10. Stability and reactivity

Stability and reactivity

: The product is stable.

Incompatibility with various substances

: Extremely reactive or incompatible with the following materials: reducing materials and

combustible materials.

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Hazardous polymerization: Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Toxicity data

Product/ingredient nameResultSpeciesDoseExposureCarbon dioxideLC50 InhalationRat470000 ppm30 minutes

Gas.

Chronic effects on humans : Contains material which may cause damage to the following organs: lungs.

Other toxic effects on

: No specific information is available in our database regarding the other toxic effects of

humans this material to humans.

Specific effects

Carcinogenic effects
 Mutagenic effects
 No known significant effects or critical hazards.
 Reproduction toxicity
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

Section 12. Ecological information

Aquatic ecotoxicity

Not available.

Products of degradation: Products of degradation: carbon oxides (CO, CO₂).

Environmental fate : Not available.

Environmental hazards : No known significant effects or critical hazards.

Toxicity to the environment : Not available.

Section 13. Disposal considerations

Product removed from the cylinder must be disposed of in accordance with appropriate Federal, State, local regulation.Return cylinders with residual product to Airgas, Inc.Do not dispose of locally.

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Section 14. Transport information

Regulatory information	UN number	Proper shipping name	Class	Packing group	Label	Additional information
DOT Classification	UN1956	COMPRESSED GAS, N.O.S.	2.2	Not applicable (gas).	NON-PLANNINE EAS	-
TDG Classification	UN1956	COMPRESSED GAS, N.O.S.	2.2	Not applicable (gas).	2	Explosive Limit and Limited Quantity Index 0.125 Passenger Carrying Road or Rail Index 75
Mexico Classification	UN1956	COMPRESSED GAS, N.O.S.	2.2	Not applicable (gas).	RON-ELANGRIC CAS	-

[&]quot;Refer to CFR 49 (or authority having jurisdiction) to determine the information required for shipment of the product."

Section 15. Regulatory information

United States

U.S. Federal regulations

: TSCA 8(a) IUR: All components are listed or exempted.

United States inventory (TSCA 8b): All components are listed or exempted.

SARA 302/304/311/312 extremely hazardous substances: No products were found. SARA 302/304 emergency planning and notification: No products were found. SARA 302/304/311/312 hazardous chemicals: argon; oxygen; Carbon dioxide SARA 311/312 MSDS distribution - chemical inventory - hazard identification: argon: Sudden release of pressure; oxygen: Fire hazard, Sudden release of pressure, Delayed (chronic) health hazard; Carbon dioxide: Sudden release of pressure, Immediate (acute) health hazard, Delayed (chronic) health hazard

State regulations

: Connecticut Carcinogen Reporting: None of the components are listed.

Connecticut Hazardous Material Survey: None of the components are listed.

Florida substances: None of the components are listed.

Illinois Chemical Safety Act: None of the components are listed.

Illinois Toxic Substances Disclosure to Employee Act: None of the components are listed

Louisiana Reporting: None of the components are listed. **Louisiana Spill**: None of the components are listed.

Massachusetts Spill: None of the components are listed.

Massachusetts Substances: The following components are listed: ARGON; CARBON

DIOXIDE; OXYGEN (LIQUID)

Michigan Critical Material: None of the components are listed.

Minnesota Hazardous Substances: None of the components are listed.

New Jersey Hazardous Substances: The following components are listed: ARGON;

CARBON DIOXIDE; CARBONIC ACID GAS; OXYGEN **New Jersey Spill**: None of the components are listed.

New Jersey Toxic Catastrophe Prevention Act: None of the components are listed.

New York Acutely Hazardous Substances: None of the components are listed.

New York Toxic Chemical Release Reporting: None of the components are listed.

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Pennsylvania RTK Hazardous Substances: The following components are listed:

ARGON: CARBON DIOXIDE: OXYGEN

Rhode Island Hazardous Substances: None of the components are listed.

Canada

WHMIS (Canada) : Class A: Compressed gas.

CEPA Toxic substances: The following components are listed: Carbon dioxide

Canadian ARET: None of the components are listed. **Canadian NPRI**: None of the components are listed.

Alberta Designated Substances: None of the components are listed. Ontario Designated Substances: None of the components are listed. Quebec Designated Substances: None of the components are listed.

Section 16. Other information

United States

Label requirements : MAY CAUSE RESPIRATORY TRACT, EYE AND SKIN IRRITATION.

CONTAINS MATERIAL THAT MAY CAUSE TARGET ORGAN DAMAGE, BASED ON

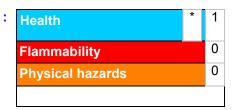
ANIMAL DATA.

CONTENTS UNDER PRESSURE.

Canada

Label requirements : Class A: Compressed gas.

Hazardous Material Information System (U.S.A.)



National Fire Protection Association (U.S.A.)



Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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