



# MATERIAL SAFETY DATA SHEET



Prepared in accordance with ISO 11014-1/ ANSI standard  
Z400.1-2004

Revision Date: 10/12/2012  
MSDS No.: ND1030

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Name:** Vibra-TITE® VC-3® Threadmate

**Synonyms:** VC-3 Original Formula #3

**Use of the Substance/Preparation:** Locking and Sealing Threaded Fasteners

**Supplier:**

ND Industries, Inc.  
1893 Barrett Road  
Troy, Michigan 48084  
Tel: (248) 288-0000  
Fax: 248) 288-0022

**Emergency Telephone Number:** 24 hr. EMERGENCY CHEMTREC  
1-800-424-9300

## 2. HAZARDS IDENTIFICATION

**EMERGENCY OVERVIEW-  
Danger:**

Red viscous liquid with characteristic solvent odor.  
Flammable liquid and vapor. Eye and skin irritant. Avoid  
contact with eyes and skin. Respiratory tract irritant. Do  
not breathe vapors.

**Principle Routes of Exposure:**

Eye, skin, inhalation

### POTENTIAL HEALTH EFFECTS:

**Eye Contact:**

Vapors cause eye irritation. Splashes can produce painful  
irritation and eye damage.

**Skin Contact:**

Prolonged contact may cause moderate skin irritation and  
dermatitis. May be absorbed through the skin with  
possible systemic effects.

**Inhalation:**

Causes respiratory tract irritation.

**Ingestion:**

Harmful if ingested.

**Carcinogenic Effects:**

No data available.

**Target Organ Effects:**

Chronic exposure may cause central nervous system  
effects.

**Medical Conditions Aggravated by  
Exposure:**

Pre-existing skin conditions, eye problems, or persons  
with impaired respiratory function may be more  
susceptible to the effects of methyl ethyl ketone.

**Potential Environmental Effects:**

No data available.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS Number	EINECS Number	Weight %	EU Classification
Methyl Ethyl Ketone	78-93-3	201-159-0	62-72	R11, R36/37/38; R66, R67
Acrylic Polymer	Mixture	Mixture	20-25	Not classified
Acrylic Polymer	Mixture	Mixture	12-18	Not classified

### 4. FIRST AID MEASURES

<b>Eye Contact:</b>	Flush eyes with generous amounts of water for at least 15 minutes. Occasionally lifting upper and lower eyelids. Seek medical attention.
<b>Skin Contact:</b>	Wash exposed area thoroughly with soap and water. Remove contaminated clothing and shoes. Launder clothing before reuse. If symptoms develop seek medical attention.
<b>Inhalation:</b>	Remove to fresh air. Seek medical attention.
<b>Ingestion:</b>	Drink two glasses of water and seek medical attention. DO NOT INDUCE VOMITING.
<b>Notes to Physician:</b>	Treat symptomatically.

### 5. FIRE AND IGNITION INFORMATION

<b>Flash Point</b>	24.8°F TCC -4°C TOC
<b>Explosion Limits in Air – Upper (%):</b>	11.5 @ 77°F
<b>Explosion Limits in Air – Lower (%):</b>	1.8 @ 77°F
<b>OSHA Flammability Classification:</b>	Flammable.
<b>Auto-ignition Temperature:</b>	~860°F
<b>Extinguishing Media:</b>	Water spray, CO <sub>2</sub> , Dry chemical, Foam
<b>Special Protective Equipment for Firefighters:</b>	Fire fighters should wear full protective gear including self contained breathing apparatus.
<b>Specific Hazards:</b>	Vapors are heavier than air and may travel distances to ignition sources.
<b>Hazardous Decomposition and/or Combustion Products:</b>	Oxides of carbon.
<b>Risk of Dust Explosion:</b>	Not applicable.

### 6. ACCIDENTAL RELEASE MEASURES

<b>Personal Precautions:</b>	Eliminate ignition sources. Only trained personnel should clean up a spill. Ventilate spill area. Use appropriate personal protective equipment.
<b>Methods for Cleaning Up:</b>	Use inert absorbent to contain spill. Place collected material into appropriate waste container. Keep container closed.

### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid breathing vapors. Keep away from ignition sources.
<b>Storage:</b>	Keep container closed when not in use. Store in a cool dry place away from direct sunlight. Containers that held this product may be hazardous when emptied, due to product residue. Observe all safety precautions when handling empty containers.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### EXPOSURE LIMITS

Exposure limits for those components with limits are stated below.

**Methyl Ethyl Ketone:** US OSHA PEL: 200 ppm TWA.  
US ACGIH – TLV: 200 ppm TWA.  
WEL – OES: 200 ppm (long term), 300 ppm (short term).  
Gmgv: 70 µmol MEK/L in urine.

**PEL:** Permissible Exposure Limit

**STEL:** Short Term Exposure Limit

**TLV:** Threshold Limit Value

**TWA:** Time Weighted Average

**US ACGIH:** United States American Conference of Governmental Industrial Hygienists

**US OSHA:** United States Occupational Safety and Health Administration

### ENGINEERING CONTROLS

Use localized ventilation if necessary to maintain concentrations below recommended exposure levels.

### PERSONAL PROTECTIVE EQUIPMENT

**Respiratory Protection:** Work in a well ventilated area. If engineering controls are not sufficient to maintain exposures below recommended levels, use a NIOSH approved respirator to avoid overexposure.

**Hand Protection:** Wear chemical resistant gloves when using this product.

**Eye Protection:** Wear chemical splash goggles when using this product.

**Skin and Body Protection:** Wear chemical resistant clothing when working with this product.

**Other:** Use good personal hygiene when using this product. Always wash hands before eating, drinking, smoking, or using the lavatory.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Red viscous liquid.
<b>Odor:</b>	Characteristic.
<b>pH</b>	Not established.
<b>Vapor Pressure:</b>	83 mmHg at 75°F
<b>Boiling Point/Range:</b>	~176°F
<b>Melting Point/Range:</b>	Not applicable.
<b>Water Solubility:</b>	16.32% at 68°F
<b>Density:</b>	7.67 lb./gal.
<b>Specific Gravity:</b>	0.92
<b>% Volatile (by Volume):</b>	62%.
<b>Evaporation Rate:</b>	6.31
<b>Viscosity:</b>	250 cps @ 77°F

## 10. STABILITY AND REACTIVITY

**Stability:** Stable.

**Hazardous Polymerization:** Will not occur.

**Mechanical Sensitivity (shock):** None.

**Conditions to Avoid:** Avoid ignition sources such as, heat, open flame, and static discharge. Do not store in direct sunlight.

**Hazardous Decomposition and/or Combustion Products:** Acrylic monomers.

**Static Discharge Effects:** Avoid static discharge. Use proper bonding and grounding

techniques when using this product.

#### 11. TOXICOLOGICAL INFORMATION

##### **ACUTE TOXICITY**

<b>Oral LD50:</b>	No data available.	<b>Carcinogenic Effects:</b>	No data available.
<b>Inhalation LC50:</b>	No data available.	<b>Mutagenic Effects:</b>	No data available.
<b>Dermal LC50:</b>	No data available.	<b>Reproductive Toxicity:</b>	No data available.
<b>Eye Irritation:</b>	No data available.	<b>Sensitizing Effects:</b>	No data available.
<b>Skin Irritation:</b>	No data available.	<b>Synergistic Materials:</b>	No data available.

#### 12. ECOLOGICAL INFORMATION

*Information given is based on data on the components and the toxicology of similar products.*

**Aquatic Toxicity:** Not established

##### **ENVIRONMENTAL FATE**

<b>Mobility:</b>	No data on the product itself.
<b>Bioaccumulation:</b>	No data on the product itself.
<b>Persistence / Degradability:</b>	No data on the product itself.
<b>Distribution to Environmental Compartments:</b>	No data on the product itself.

#### 13. DISPOSAL CONSIDERATIONS

**Disclaimer:** Information in this section pertains to the product as shipped in its intended composition as described in Section 2 of this MSDS. Contamination or processing may change waste characteristics and requirements. Regulations may also apply to empty containers, liners or rinsate. State/provincial and local regulations may be different from federal regulations.

**RCRA Classification (40 CFR 261):** This product, when determined to be waste, will be hazardous waste by characteristic of ignitability (D001) and/or characteristic of toxicity (D035) according to 40CFR, 261 subpart C.

**Unused and Uncontaminated Product:** N/A

#### 14. TRANSPORTATION INFORMATION

DOT shipping name: Coating Solution  
UN Number: UN1139  
Packing group: II  
Hazard Class: 3

#### 15. REGULATORY INFORMATION

##### **Hazard Classification**

**United States – OSHA (29 CFR 1910.1200):** This product is considered a hazardous substance under OSHA.

**Mexico – NOM-018-STPS:** Not determined

**Canada – WHMIS Classification (CPR, SOR/88-66):** Class B, Division 2

##### **International Inventories**

**All components of this product are listed on or exempt from the following inventories:**

- (yes) - Australian Inventory of Chemical Substances (AICS)
- (yes) - Domestic Substances List (DSL)
- (yes) - Chinese Inventory
- (yes) - European Inventory of Existing Commercial Substances (EINECS)
- (yes) - Japanese Existing and New Chemical Substances (ENCS)
- (yes) - Korean Existing Chemicals List (KECL)
- (yes) - New Zealand Hazardous Substances and New Organisms Act (HSNO)
- (yes) - Philippine Inventory of Chemicals and Chemical Substances (PICCS)
- (yes) - United States Toxic Substances Control Act (TSCA) Inventory

**U.S. Federal Regulations**

**TSCA 12(b) Export Notification:** This product does not contain any components that are subject to TSCA 12(b) Export Notification.

**Clean Air Act amendments of 1990 (CAA, Section 11240: CFR 82):** This product does not contain any components listed as Hazardous Air Pollutants, Toxic substance, or class 1 or class 2 Ozone Depletors.

**Clean Water Act (CWA, 40 CFR 116):** This product does not contain and listed Priority Pollutants.

**Comprehensive Environmental Response, Compensation and Liability Act (CERCLA, 40 CFR 302):** This product contains Methyl Ethyl Ketone, RQ=5000lbs.

**Superfund Amendments and Reauthorization Act, Title III (SARA):**

**SARA Section 302 (40 CFR 355) Extremely Hazardous Substances:** No components of this product are listed as extremely hazardous chemicals under SARA section 302.

**SARA Section 311/312 (40 CFR 370) Hazard Category:** This product contains Methyl Ethyl Ketone, a substance identified under section 311/312 as subject to reporting requirements.

**SARA Section 313 (40 CFR 372) Toxics Release Inventory:** This product contains Methyl Ethyl Ketone, a substance identified under section 313 as subject to the supplier notification requirements.

**Pharmaceutical Information:** Not permitted.

**U.S. State Regulations**

**California Proposition 65:** This product contains or may contain, chemical(s) known to the State of California cause cancer, birth defects or other reproductive harm.

**16. OTHER INFORMATION****HMIS Rating**

HMIS Index: \*- chronic, 0 – Minimal, 1 – slight, 2- moderate, 3 – serious, 4 –severe

Health: 2

Flammability: 3

Physical Hazard: 0

<b>Classification</b>	<b>F-Highly flammable</b>	<b>Xi-Irritant</b>	
<b>Hazard symbols:</b>			
<b>Risk phrases:</b>			
<b>R11</b>	<b>Highly Flammable</b>		

<b>R36/37/38</b>	<b>Irritating to eyes, respiratory system and skin</b>
<b>R66</b>	<b>Repeated exposure may cause skin dryness or cracking</b>
<b>R67</b>	<b>Vapors may cause drowsiness and dizziness</b>

<b>Safety phrases:</b>	
<b>S2</b>	<b>Keep out of reach of children</b>
<b>S9</b>	<b>Keep container in a well-ventilated place</b>
<b>S16</b>	<b>Keep away from sources of ignition-No Smoking</b>
<b>S23</b>	<b>Avoid breathing vapors</b>
<b>S24/25</b>	<b>Avoid contact with skin and eyes</b>
<b>S26</b>	<b>In case of contact with eyes, rinse immediately with plenty of water and seek medical advice</b>
<b>S37/39</b>	<b>Wear suitable gloves and eye/face protection</b>

**Additional Contacts:**

**Prepared by:** ND Industries, Inc. – Safety, Health and Environmental Department  
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**Previous Revision Date:** 4/2/2012  
**Reasons for Revision:** Section #1.

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